



# 55 Gallon Tight Head Drum



GEO Plastics' UN-approved plastic drums are manufactured using state-of-the-art technologies to meet the stringent demands of chemical compatibility with hazardous and non-hazardous products as well as reliability and safety requirements for the U.S. chemical and food service industries. Our list of uses include, but are not limited to, the detergent, lubricant, pharmaceutical and agrochemical industries.

Our 55 gallon tight head drums are extremely strong and compatible with most drum handling devices. In addition, our drums include a bottom handhold for easy use. We are FDA compliant and Kosher certified.

## Technical Data (Nominal)

**Regulatory Information:** 1H1/Y1.9/150 and 1H1/Y1.4/150 Vented

**Capacity:** 55 gallons

**Assembled Height:** 34.75"

**Assembled Weight:** 21 lbs.

**Greatest Outside Dimension:** 23.57"

**Minimum Wall Thickness:** 2.2mm (D.O.T.)

## Description

**Body Construction:** Blow molded with a minimum measurement of 2.2 mm all around the body circumference and along the length of the body.

**Material:** High Molecular Weight High Density Polyethylene that is FDA compliant.

**Color:** Blue, Black, Natural, or Custom colors available – minimum quantities apply

**Closure systems:** 2" buttress and 2" NPS plugs. EPDM gaskets are standard. 2" buttress with 3/4 inch reducer and faucet carrier are available. Additional gasket materials are available. Specialty closure systems and gaskets are available. The following closure combinations give maximum assurance:

- 2" Buttress Plug – Non Vented
- 2" NPS Plug – Non Vented
- 2" Buttress Plug with 3/4" Fine Thread Plug

**Exterior Decoration:** Every drum offers a large area on the body for the application of labels and sleeves.

**Options:** Plastic dust covers, tamper resistant and tamper evident snap seals and sealing caps.

**Kosher Certified**



NPS Threaded Plug



Buttress Threaded Plug

## SPECIAL NOTES

1. Maximum filling temperature 150 F. When filled at this recommended maximum filling temperature drums should be allowed to cool to ambient prior to stacking. Drums filled at elevated temperatures should be vented properly to prevent vacuum formation within the drum which can compromise stacking strength.
2. Drums may be stacked 3 high maximum with pallets between drums. Maximum top load on bottom drums not to exceed 2,000 lbs. each. Pallets should be of good quality that provide adequate support for plastic drums.
3. Handle with parrot beak, side grabber, and sling.
4. Recycle symbol, alignment arrows, and bung types are molded on the drum. Lot number is on the bottom.

*Note: The information in this document provides a general description of a GEO Plastics' product. It is not a comprehensive specification guide. It is the customer's sole responsibility to ensure that the GEO Plastics' packaging selected is capable of safely containing the product to be packed (49 CFR § 173.22). All dimensions shown are nominal. Containers should not be pressurized or used as long term storage containers.*